

Processing Belts

PB-2460



Main industry segments

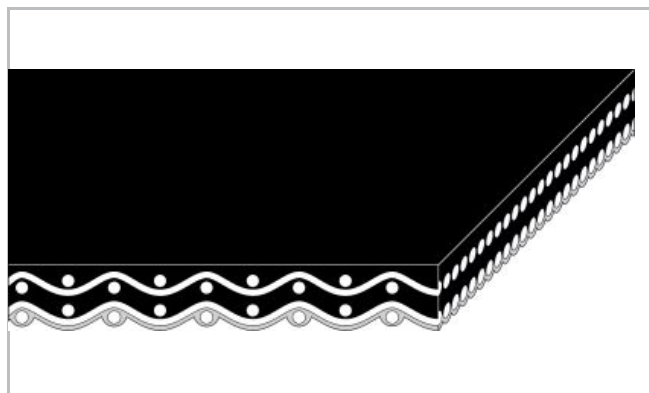
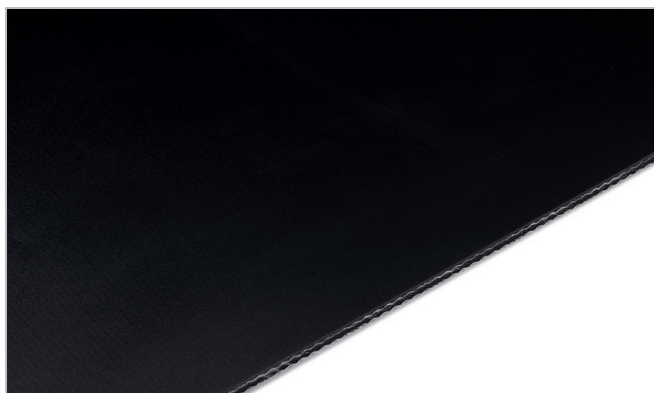
Textile printing

Applications

Printing blanket

Special features

High precision, Solvent resistant



Product Construction / Design	
Conveying side material	Thermoplastic polyurethane (TPU)
Conveying side surface	Smooth
Conveying side property	Non-adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET)
Number of Fabrics	2
Pulley side material	Polyester (PET)
Pulley side surface	Impregnated fabric
Pulley side property	Non-adhesive
Pulley side color	Gray

Product characteristics	
Antistatically equipped	Yes
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - acc. to 21CFR parts 170 - 199. Details/restrictions see Habasit food compliance declaration.
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	Yes - acc. to Regulation (EC) No. 1935/2004 as well as Regulation (EU) No. 10/2011 and/or other relevant food contact legislation. Details/restrictions see Habasit food compliance declaration.

Technical data			
Thickness of belt	2.6	mm	0.10 inch
Position of the neutral phase (above the running side)	1.30	mm	0.051 inch
Mass of belt (belt weight)	2.9	kg/m ²	0.594 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	18	N/mm	103 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	12	N/mm	69 lbf/in
Min. operating temperature admissible (continuous)	-15	°C	5 °F
Max. operating temperature admissible (continuous)	90	°C	194 °F
Coefficient of friction (running side / steel driving pulley)	0.15	-	
Coefficient of friction (running side / driving pulley with friction cover)	0.35	-	
Coefficient of friction (running side / pickled steel slider bed)	0.20	-	
Coefficient of friction (running side / phenolic resin slider bed)	0.15	-	
Coefficient of friction (running side / stainless steel slider bed)	0.15	-	
Seamless manufacturing width	4000	mm	157 inch

Joining related properties

Joining method	
Flexproof 10 x 80	Master joining method for standard applications

[Link to JDS:](#)

Joining method		Flexproof 10 x 80
Pulley diameter (minimum)	mm inch	60 2.36
Pulley diameter minimum with counter flection	mm inch	100 3.94
Admissible tensile force per unit of width	N/mm lbf/in	30 171
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	25 143
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Power turns / curved installations		No
Nosebar suitable		No
Low noise applications		No
Metal detector suitable		No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554).

Chemical resistance

Link to 'Chemical resistance information': <http://www.habasit.com/en/chemical-resistance.htm>

Mode of use or conveyance

Horizontal

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Follow the Installing and Maintenance Instructions which are supplied with each product delivery. Install the slack belt and tension until running perfectly under the full belt load, Maximum initial elongation: 0.8%!, Recommended initial elongation 0.2 - 0.5%

For details consult 'Printing Blanket Handling Instructions' or contact Habasit., Store printing blankets in their original packaging protected from sunlight/light in a cool and dry place. Storage of printing blankets shall not exceed 2 years at above condition.

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user's analysis in the respective environment, Use cleaning agent as prescribed by the machine or cleaning agent manufacturer

Group	Printing Blankets
Sub-Group	Premium Printing Blankets
Item number	H800008046

Disclaimer

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