# Machine Tapes F-1



# Main industry segments

Paper manufacturing and processing, Paper printing and finishing

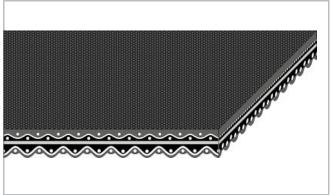
# **Applications**

Machine tape, Paper handling belt, Power transmission belt, Processing belt

### **Special features**

Abrasion resistant, Constant and gentle positive grip, Constant coefficient of friction, Forgiving in case of short term shock like overloads, Outstanding flex-fatigue, Robustness, Versatile





Product Construction / Design	
Conveying side material	Acrylonitrile-Butadiene-Rubber (NBR)
Conveying side surface	Rough structure
Conveying side property	Adhesive
Conveying side color	Green
Traction layer (material)	Polyamide (PA)
Number of Fabrics	2
Pulley side material	Acrylonitrile-Butadiene-Rubber (NBR)
Pulley side surface	Impregnated fabric
Pulley side property	Non-adhesive
Pulley side color	Green

Product characteristics	
Antistatically equipped	Yes
Adhesive free joining method	No

Technical data				
Thickness of belt	1.25	mm	0.05	inch
Mass of belt (belt weight)	1.3	kg/m²	0.256	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	7.0	N/mm	40	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	2.4	N/mm	14	lbf/in
Min. operating temperature admissible (continuous)	-20	°C	-4	°F
Max. operating temperature admissible (continuous)	100	°C	212	°F
Seamless manufacturing width	1200	mm	47	inch

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554).

# Machine Tapes



# Joining related properties

Link to JDS:

Joining method		Thermofix	Mechanical joining
Pulley diameter (minimum)	mm	40	
	inch	1.57	
Pulley diameter minimum with	mm	40	
counter flection	inch	1.57	
Slider bed suitable		Yes	
Carrying rollers suitable		Yes	
Troughed installation suitable		No	

#### **Chemical resistance**

Link to 'Chemical resistance information': http://www.habasit.com/en/chemical-resistance.htm

### Mode of use or conveyance

Declined, Horizontal, Inclined, Twists, Twists with short center distance, Vertical

#### **Calculations**

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

#### Recommendation

Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit, Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

Group Polyamide Machine Tapes

Sub-Group

H010100347 Item number

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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