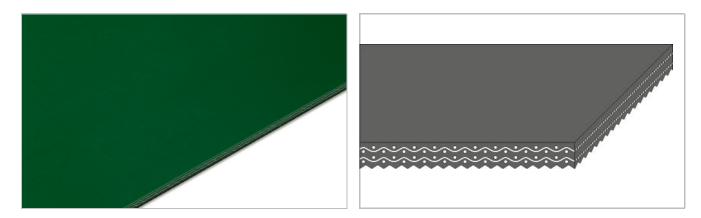
Light Conveyor Belts NVT-254



Main industry segments Horticulture

Special features Abrasion resistant



Product Construction / Design		
Conveying side material	Polyvinylchloride (PVC)	
Conveying side surface	Smooth	
Conveying side property	Adhesive	
Conveying side color	Green	
Traction layer (material)	Polyester (PET)	
Number of Fabrics	2	
Pulley side material	Polyvinylchloride (PVC)	
Pulley side surface	Waffle structure	
Pulley side property	Medium-adhesive	
Pulley side color	Green	

Product characteristics				
Antistatically equipped	No			
Adhesive free joining method	Yes			
Flammability	No specific flammability prevention property			
Food suitability, FDA conformance	No			
Food suitability, USDA recommendations	No use intended			
Food suitability, EU conformance	No			

Light Conveyor Belts NVT-254



Technical data				
Thickness of belt	3.2	mm	0.13	inch
Mass of belt (belt weight)	3.5	kg/m²	0.717	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	15	N/mm	86	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	9.0	N/mm	51	lbf/in
Min. operating temperature admissible (continuous)	-10	°C	14	°F
Max. operating temperature admissible (continuous)	80	°C	176	°F
Coefficient of friction (running side / steel driving pulley)	0.35	-		
Coefficient of friction (running side / driving pulley with friction cover)	0.40	-		
Seamless manufacturing width	3000	mm	118	inch

Joining related properties

Joining method	
Flexproof 20 x 80	Master joining method for standard applications
Flexproof 10 x 80	Master joining method for high stress applications or belt widths < 100 mm / 4 in

Link to JDS:

Joining method		Flexproof 20 x 80	Flexproof 10 x 80
Pulley diameter (minimum)	mm	50	50
	inch	1.97	1.97
Pulley diameter minimum with	mm	50	50
counter flection	inch	1.97	1.97
Admissible tensile force per unit	N/mm	19	22
of width	lbf/in	108	126
Admissible tensile force per unit	N/mm	9.0	13
of width at max. operating	lbf/in	51	74
temperature			
Slider bed suitable		No	No
Carrying rollers suitable		Yes	Yes
Troughed installation suitable		No	No
Power turns / curved installations		No	No
Nosebar suitable		No	No
Low noise applications		No	No
Metal detector suitable		Yes	Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554).



Chemical resistance

Link to 'Chemical resistance information': http://www.habasit.com/en/chemical-resistance.htm

Mode of use or conveyance

Horizontal, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit, Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number **PVC Belts** General Purpose Conveyor Belts H100067160

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